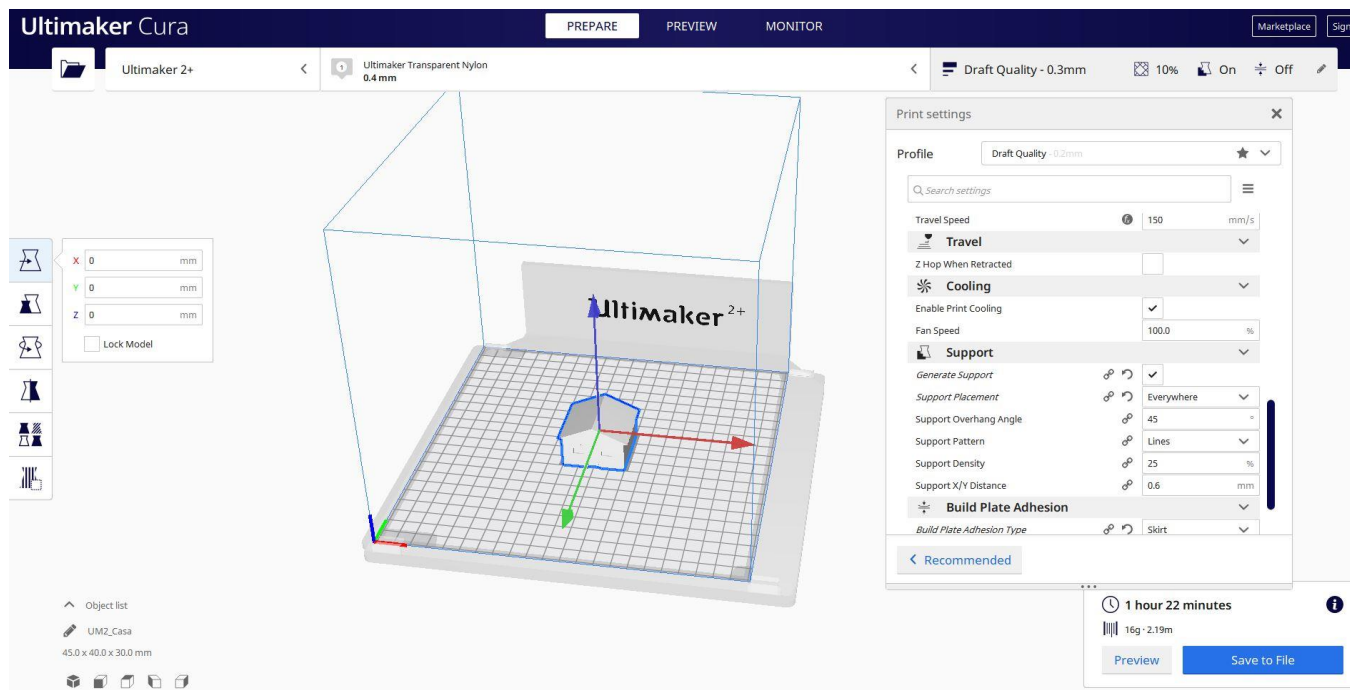




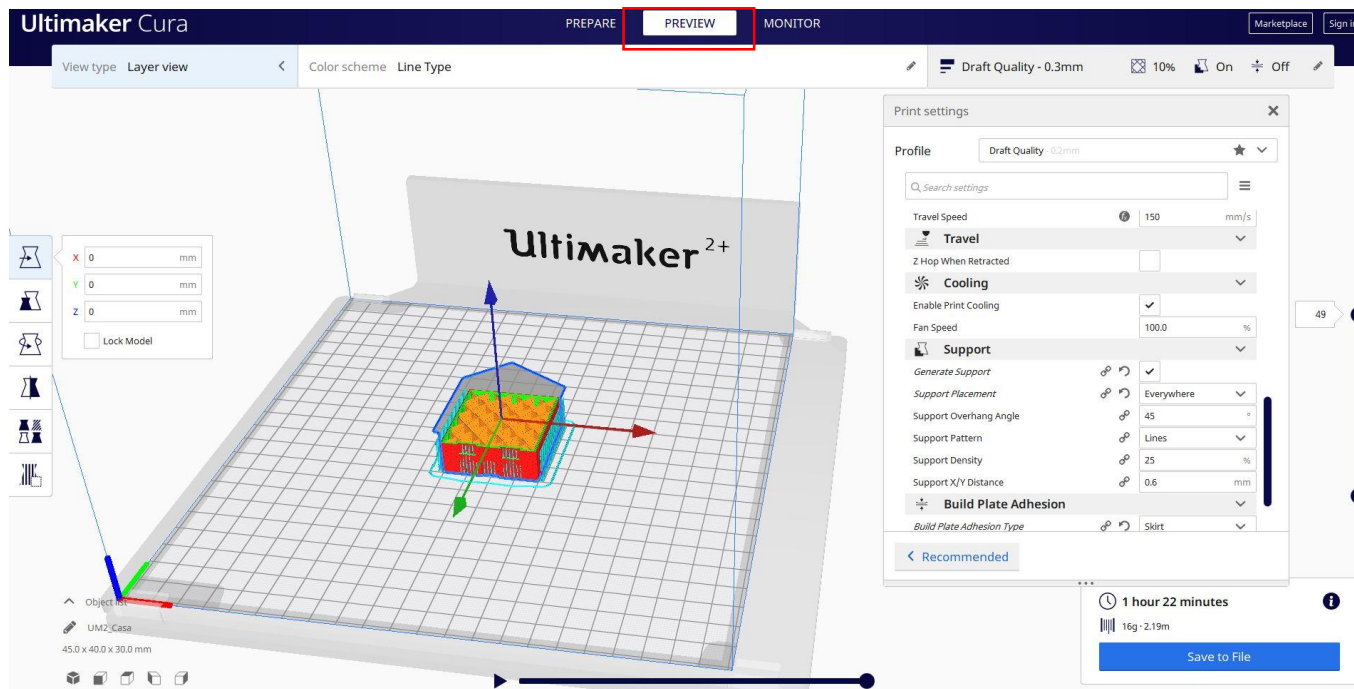
Document 4 – CASA

1. Import the file on the Slicing Software ("Cura") and orient the piece in the best way to be printed.





2. I enter all the correct printing parameters (layer height, wall thickness, infill, support, speed, temperature, ...) and check for any problems from the "Preview"





3. At this point I can save the ".Gcode" file to send to the machine.

The screenshot displays the Ultimaker Cura software interface. A 'Save to File' dialog box is open, showing the file path '210423_Cesar > File da stampare > Casa'. The file name is 'UM2_Casa' and the file type is 'G-code File (*.gcode)'. The 'Salva' button is circled in red. To the right, the 'Print settings' panel is visible, showing various parameters such as Travel Speed (150 mm/s), Cooling (Fan Speed 100.0%), and Support (Generate Support checked, Support Placement Everywhere). The estimated print time is 1 hour 22 minutes. The 'Save to File' button is highlighted in blue at the bottom right of the print settings panel.